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ABOUT

RB MILLWORK Wood Division offers many choices for door styles to suit your exact taste. From classic to contemporary, each style is elegant in it's own way. Choosing the style of the door is often the first step to designing the look and feel of your new kitchen cabinets.

You can completely customize your cabinet doors by choosing any door frame style and matching it with a door panel style of your choice. If something you would like is not listed here, please contact us and we will custom build it to your specification!

We pride ourselves on working with any and every budget, and are committed to providing quality products everytime.

DELIVERY / LEAD TIMES

In order to serve you best, we offer options in delivery.

Our **STANDARD** production schedule is a 7 - 10 work day delivery schedule.

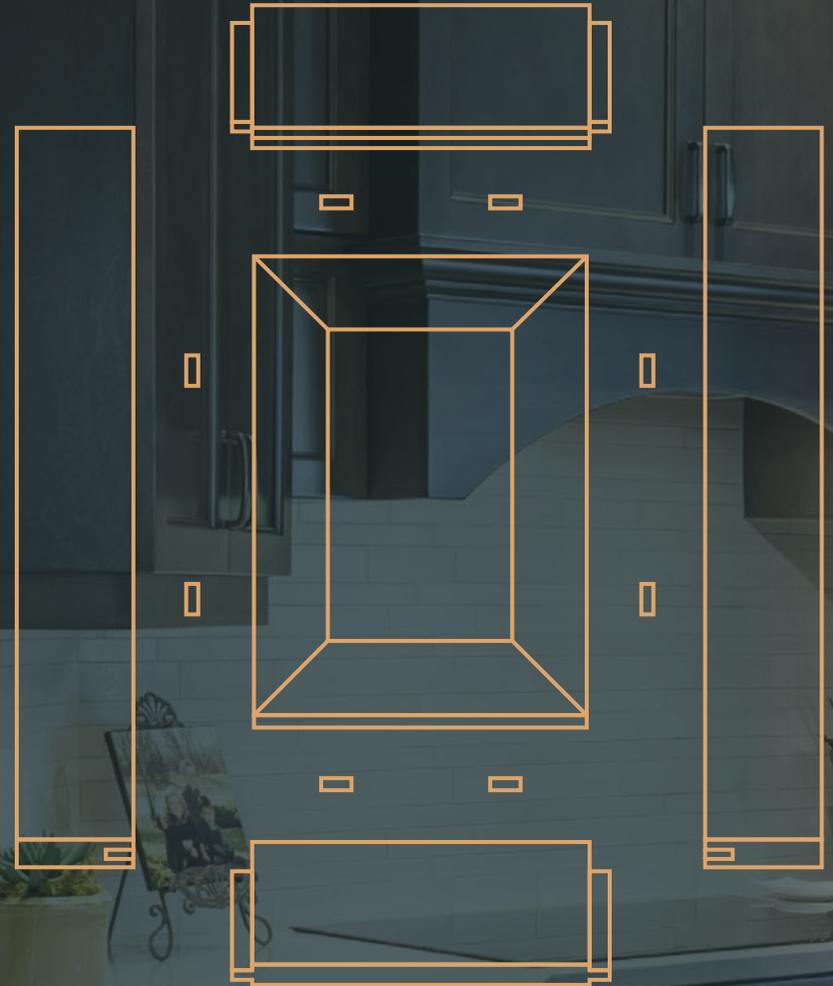
We offer a **RUSH** service in production (please contact us for details). This service pushes production to a 3 - 5 day delivery schedule.

We know that there are times when items cannot wait 3 - 5 days, so we are pleased to offer a **YESTERDAY** service with a 24 hour turnaround schedule. Orders submitted before 10:00am will be available for deilver within this time frame. (Please contact us for details and limitations).

TENON DOOR

Tenon Door Construction

We build Tenon style doors. This mortise and tenon construction is considered to be among the longest lasting. Our solid wood construction is free of metal pins, and includes rubber spacers that allow for expansion and contraction of the panel in different environments.





WOOD GRADES

When selecting a wood grade, please choose the grade according to the color of the stain being used. Light or clear stains show all the natural beauty of wood, making it important to have very uniform color and grain. Dark stains tend to have hiding characteristics enabling you to choose the economy grade.

Veneer Doors

Our slab doors are available in solid wood, HDF and particle core veneer panels. Our veneer doors are edge banded with .5mill, 1.5mill or 3mill banding on all four edges.

Vinyl Wrap

Vinyl wrap available upon request.

Premium / Clear / Select

Premium is our standard grade and will be used if no grade is specified. The color and Grain variations are quite uniform and well matched and only a moderate variation between doors is allowed. Only a small amount of mineral stain and sapwood is allowed.

Economy / Paint Grade

More economical, color and grain variation are allowed with very little time spent in matching. Mineral stain, sapwood, and pin knots are allowed with the best side turned forward. These doors will still maintain a smooth appearance to allow for use with dark elegant stains or a sleek painted surface.

Rustic / Knotty

This wood has knots, minor crack and small imperfections. Mineral streaks and sapwood is highlighted to produce a rustic, vibrant character.

WOOD SPECIES

Hickory

Hickory's characteristics include strength, hardness and durability. The grain is normally straight, but can sometimes be irregular or wavy. Hickory has a coarse texture, with a great deal of color variation between reddish brown, lighter brown, and white. Color variation may have a striped appearance.

Alder

Alder is a versatile, semi soft wood. For workability, availability, and finishing. Alder is a very versatile and predictable material. It can be used alone or together with other species. Alder is a close or fine grained wood similar to cherry, birch and maple.

Knotty Alder

Knotty Alder is a hardwood of medium density that features a color range of light browns with reddish hues. Knotty Alder, being true to its name, features large split knots and open knots that vary in size. The knots can come in a variety of shapes and colors which can cause the knots to take stain differently than the rest of the wood. Some knots may also be completely through the wood, making this wood a perfect choice for rustic style projects.

Maple

Maple wood is characterized as dense, and light in colour. Maple is a fine textured and close grained wood that does not require filling and does not lend well to staining. Having medium density, hardness, and strength, its machining and finishing properties are good, as is its stability.

Cherry

The heartwood of cherry varies from rich red to reddish brown and will darken with age and on exposure to light. In contrast, the sapwood is creamy white. The wood has a straight-grain, a fine, uniform, satiny and smooth texture, and naturally may contain brown pith flecks and small gum pockets.

We can get any species of wood.

If something you would like is not listed here, please contact us and we will get the wood that meets your specifications!

Red Oak

Red Oak is a wood that is known for being very hard, heavy, and strong. However, given its density, it is actually fairly easy to work. Like Hickory, it does have a coarse texture. Red Oak turns, carves, and bends well. It is also characterized by having excellent sanding and finishing properties, and great stability.

White Pine

White pines are soft, light, and not very strong, and have fairly low resistance to shock and decay. However, the wood is stable and resists warping. When it comes to appearance, the pines have a straight grain and uniform texture. The eastern pine has creamy white sapwood with yellowish white or light brown heartwood.

Walnut

Walnut is considered a rare wood type, and it is quite durable and strong. Its coloration can be light to chocolate brown, and may contain burls, butts, and curls. The sapwood is usually white in color, and may be as high as 25%, but we have it steamed to make it a light coffee color, allowing for better color uniformity.

Bamboo

Bamboo does not have any sapwood/heartwood or growth rings, making it a unique linear grain. It's texture is very uniform, and ranges from medium to fine depending on density.

Character Maple

Character Maple is a heavy, strong, stiff wood. It would be considered rustic in grade with a fine grain presenting in white and reddish brown colouring. Because this is an open grain wood, staining or painting may appear inconsistent.

HDF

High-density fibreboard is an engineered wood product made by breaking down hardwood or softwood residuals into wood fibres. HDF is generally denser than plywood. It is made up of separate fibres, but can be used as a building material similar in application to plywood. It is stronger and much denser than particle board.

PANEL STYLES

Shaker Panel

The shaker door has a solid wood frame with an engineered plywood center. The doors are a lighter weight and less costly to construct. The plywood body of the door allows for a consistent wood grain pattern, and a reduced chance of warping. An option for the shaker door style is an “SR Profile” panel. This panel creates the shaker door look, however it is made from 100% solid wood. These panels offer a solid, easy to clean surface.



V-Groove Panel

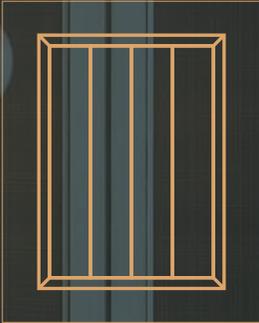
The V-Groove panel door is available in 1/4 Ply and SR Panel. The 1/4 ply panel construction is ideal for an economical option if the door is to be painted. A solid wood (SR Profile) panel produced a textured shaker look.



Raised Panel

The raised panel door is a timeless classic and has many beautiful variations available in its design. The frame and body of the door are constructed of solid wood which is shaped into the design of your dreams. By fusing strips of wood together to create a solid panel, we can achieve a strong, and beautiful natural wood grain door that is accented by the profile of your choice. These many customizable elements allow you to create a kitchen that is truly unique and custom built for you alone.





Bead Board Panel

The bead board panel door has a unique rustic look to it that is a bit nostalgic. The bead pattern is cut into a solid wood panel (SR Profile) and allows the grain and pattern of the wood to show completely.



Slab Door

Solid veneer door with .5, 1.5, or 3 millimetre edge banding.

CURVED MULLIONS COMING SOON!

Glass Door Styles

When using glass door panels, you can choose between two beautiful styles: Open Frame & Mullion Frame.



Over Glass Frame



Open Frame



Mullion Frame

PANEL PROFILES



Panel-A



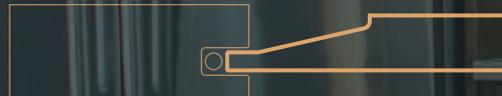
Panel-B



Panel-C



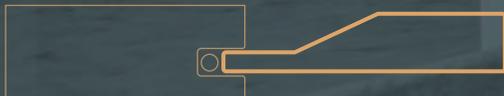
Panel-D



Panel-E



Panel-F



Panel-G



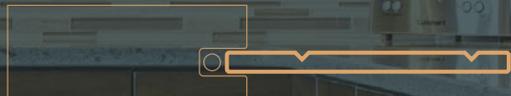
Panel-DR



Panel-Beadboard



Panel-SR



Panel-VGroovePly



Panel-1/4Ply

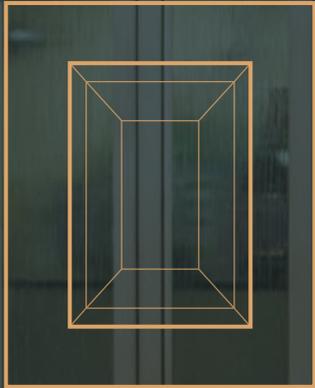


Panel-3/8Ply





FRAME STYLES



#510



#620



#630



#1100



#840



Single Cathedral



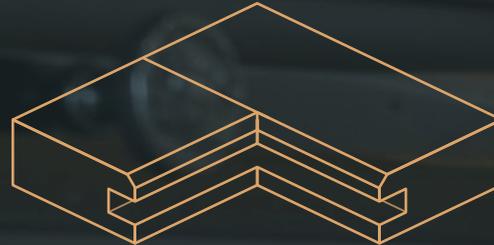
Double Cathedral



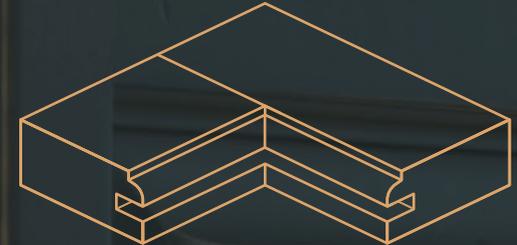
V-Groove



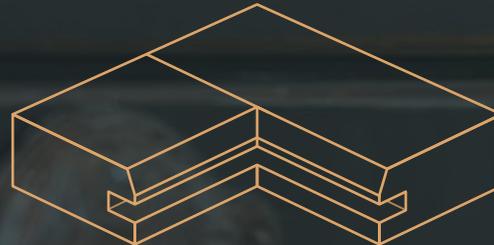
INSIDE PROFILES



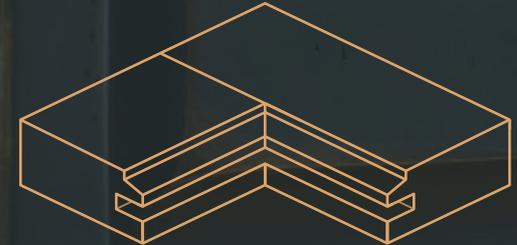
45 BG-Bevel



SR-Bead



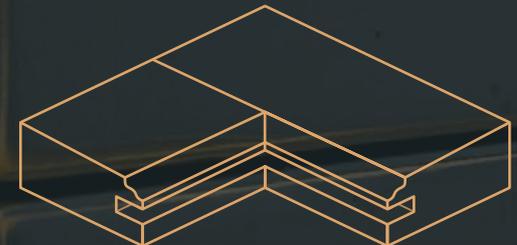
Bevel 45



SR-Bevel 45 Deep

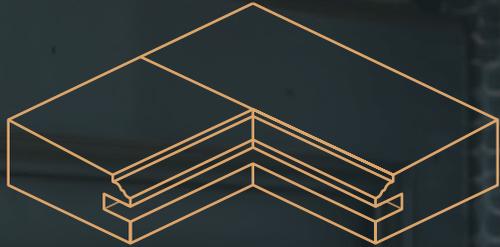


DR

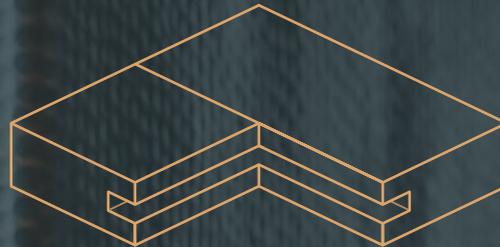


SR-Ogee 1

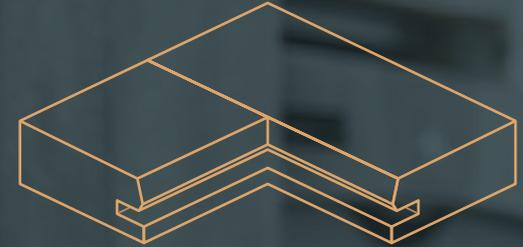
All profiles are available in 2 1/4", 2 1/2", and 3" sizes, custom sizing is available upon request.



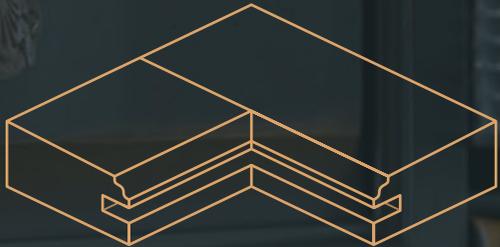
SR-Ogee 1



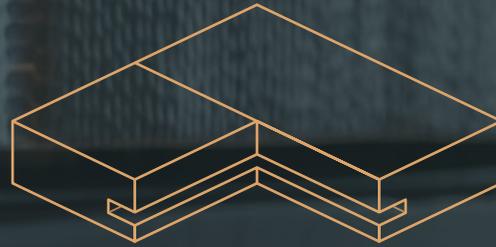
SR-Shaker
Available in 3/8 or 1/4 ply



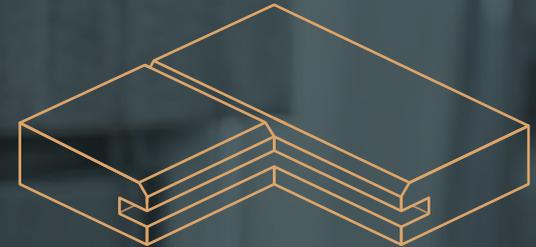
SR-VB-15



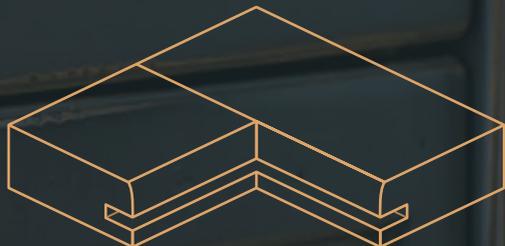
SR-Ogee 2



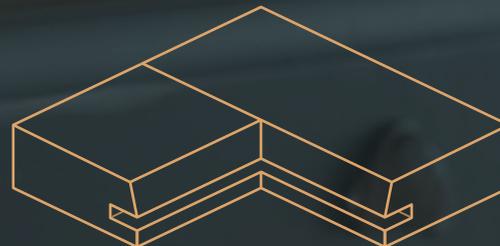
SR-Shaker



SR-VGroove
Available in 3/8 or 1/4 ply



SR-R-15



SR-V-15

EDGE PROFILES



1/16 Bevel



Cove



1/8 Bevel



CR



3/16 Bevel



DB



1/4 Bevel



DR

All profiles are available in 2 1/4", 2 1/2", and 3" sizes, custom sizing is available upon request.

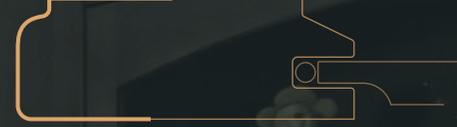
*All of our doors have a 1/16" broken edge on the back, unless otherwise specified.



1/16 Eased
1mm



Ogee



SRL



3/32 Eased
2mm



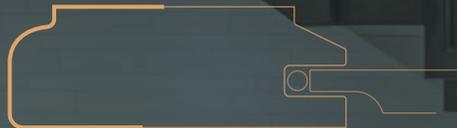
RDL



1/8 Step
Available in up to 3/8" x 3/8" step.



1/8 Eased
3mm



RL



1/4 Eased
6mm

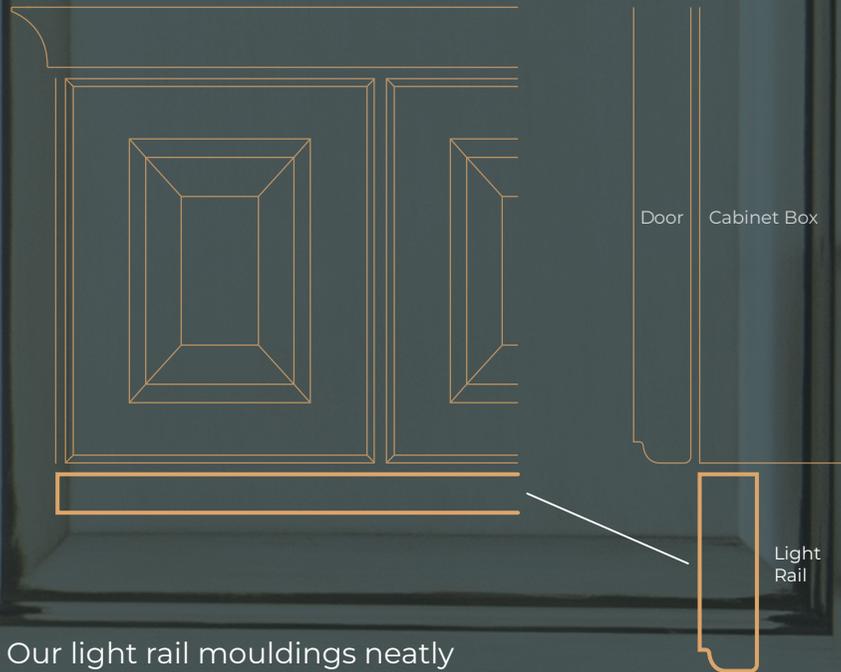


Square





LIGHT RAIL MOLDING



Our light rail mouldings neatly display under cabinet lighting with style.



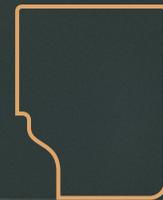
1/4 Round
2 x 3/4"



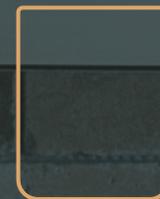
Cove
2 x 3/4"



1/8 Round
2 x 3/4"



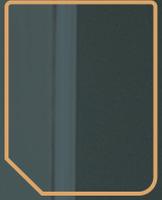
DR
2 x 3/4"



1/16 Round
2 x 3/4"



Ogee
2 x 3/4"



Bevel
2 x 3/4"



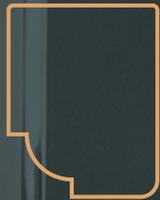
Eased
2 x 3/4"



RL
2 x 3/4"



CR
2 x 3/4"



RDL
2 x 3/4"



SRL
2 x 3/4"



DB
2 x 3/4"



Square
2 x 3/4"

VALENCES



Custom valances are built to specified size. Please see our standard options, available in custom sizing.



RB-VN



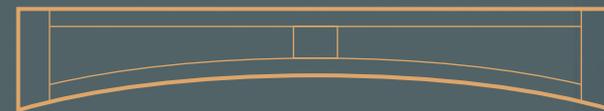
RB-VW



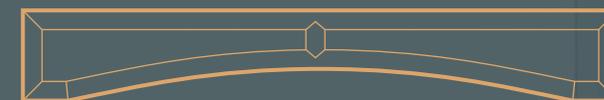
RB-VF



RB-STR



RB-FVN



RB-RVR

CORBELS



A



B

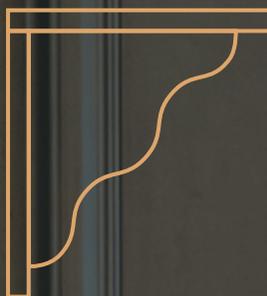


C

Our wood corbels are both function and stylish and come in a variety of styles. For custom corbels, please contact orders@rbmillwork.com.



D



E

MOLDING



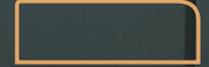
Moldings in stock. Done in two business days if stock is unavailable.



RB-612



RB-662



RB-1000



RB-3480



RB-3773



RB-3774



*RB-3778



*RB-45c



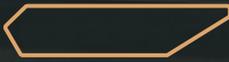
*RB-90c



RB-3250



RB-3270



RB-3775
4" - 8" Height



*RB-3470

16-35mm



RB-90

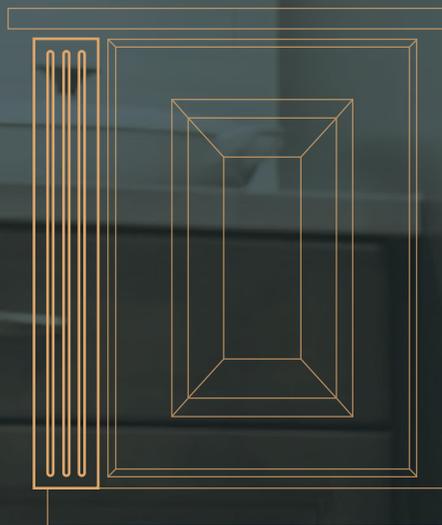
13-16mm



RB-S90

*RB-90 & RB-S90 are heavily customizable

FLUTED FILLERS



Fluted fillers are available in any custom configuration and flute route depth. Please include a sketch or drawing when ordering.

A



B



C



D

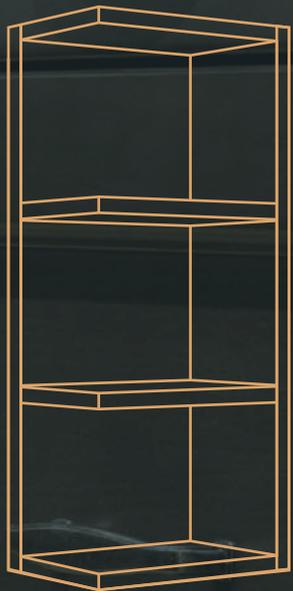


E

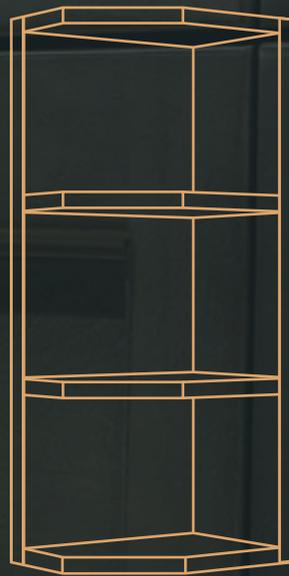


OPEN END SHELVES

Our open end shelves are available in 4 standard configurations. For custom requirements, contact orders@rbmillwork.com



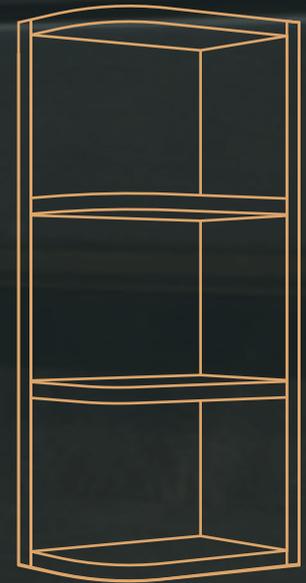
Square



Chamfered



Angled



Eased

BUTCHER BLOCK COUNTER TOPS



Custom edges also available



Maple



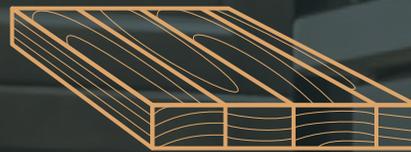
Hickory



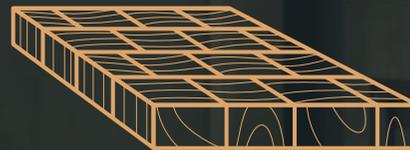
Walnut



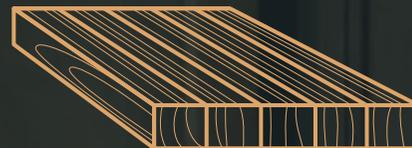
Laser etch available.



Face Grain (Flat Cut) Slab



End Grain Slab



Edge Grain (Quarter Sawn) Slab



Broken Edge

Our standard edge, it just breaks the sharp edges



Chamfered Edge

Bevels the edge 1/2"



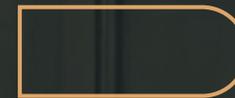
1/8" Radius Edge

1/8" Radius



1/4" Radius Edge

1/4" Radius



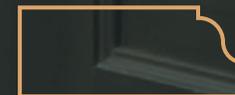
Bullnose Edge

3/4" continuous radius top to bottom available on 1 1/2" thickness only



Half Round Edge

Rounds up to 7/8"



Roman Ogee Edge

Shown on 1 1/2" thickness

BUTCHER BLOCK S4S (SURFACE 4 SIDES)

When providing us with specifications for your butcher block counter tops please refer to the diagram to the right. Please note Face 5 is always referred to as the top and Face 6 would be the bottom.

TOP
(Face 5)



BOTTOM
(Face 6)



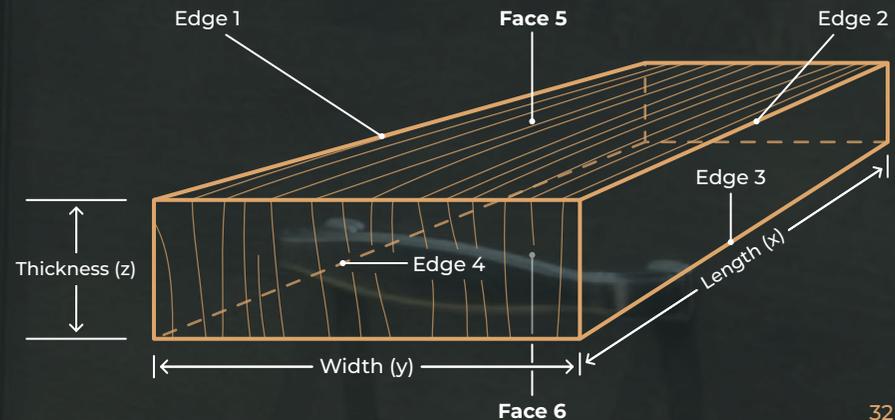
S4S



RB-Dim

Lengths:
6, 8, 10, 12ft & Custom

When providing us with information for surfaces please refer to this diagram. We will need to know the type of wood required, the cut desired (flat, rift, quarter cut etc.) width, thickness, edge profile, and linear feet required. Please note Face 5 refers to the top of the wood and Face 6 refers to the bottom.



PANELS

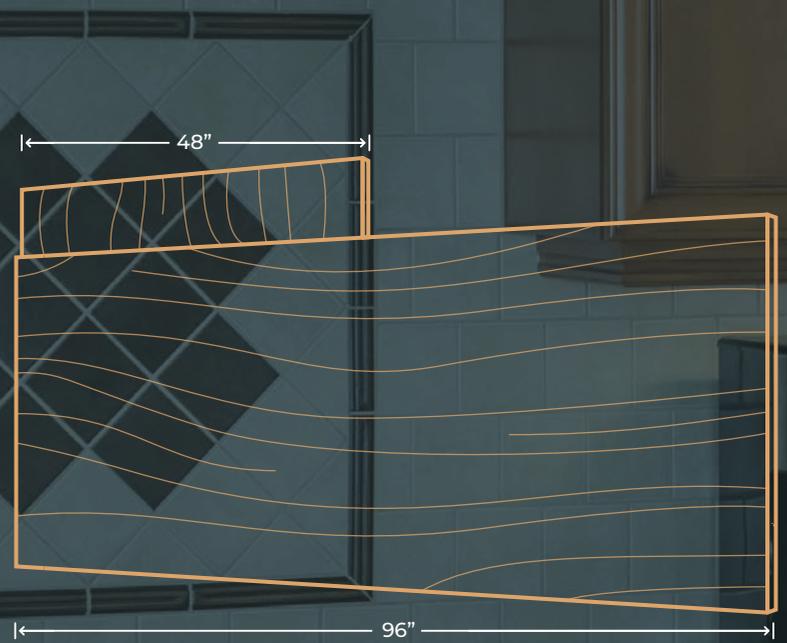
Wainscot Panels

Please contact us for panel count, and style, and rail widths.



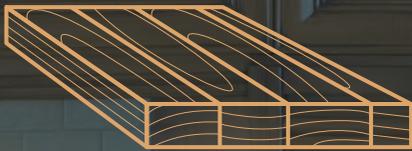
Veneer Panels

Vertical grain veneer panels will have a seam at 48". Horizontal grain veneer panels will have a seam at 96"

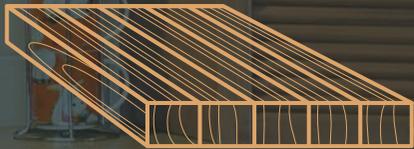


Laminated Panels

We offer laminated panels. With a maximum width of 50.5" and a maximum length up to 120" (maximum length dependant on material limitations)



Face Grain (Flat Cut) Slab



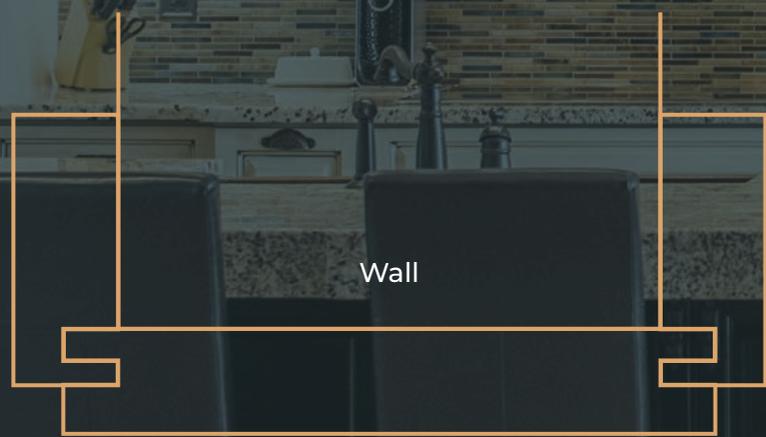
Edge Grain (Quarter Sawn) Slab



Door Jamb Finishing Kit

The Door Jamb Finishing Kit is easy to install and is a quick, accurate solution to imperfections in drywall.

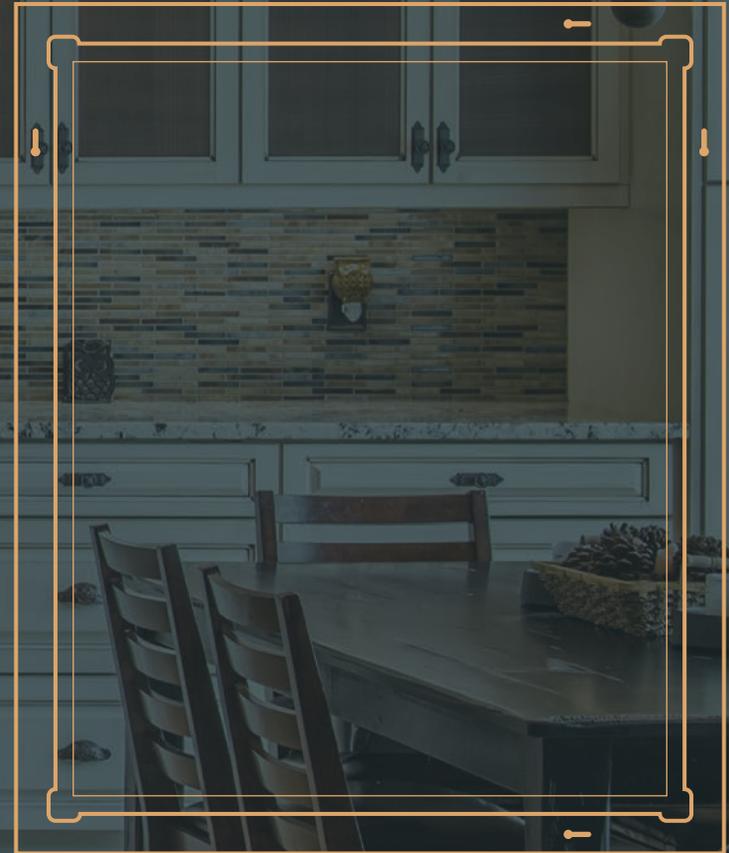
Please contact us for installation and ordering information.



Mirrors

Please note on larger mirror frames (where the back is not seen) there will be additional room to insert mirror glass (see image).

Vertical and horizontal hanging slots are standard. A center slot is available upon request.





Order Form

Cabinet Door / Accessories / Refacing

Company Name: _____ PO#: _____

Contact Name: _____ Email: _____

Phone: _____ Fax: _____ Date: _____ Page: _____ of _____

Street: _____ City: _____ State/Province: _____

Zip/Postal Code: _____ Ship to: _____

If different than mailing address

DOORS

Wood Grade: _____ Species: _____ Routed Groove Profile: _____

Stain/Paint Colour: _____ Stile & Rail Profile: _____ Width: _____

Glaze: Yes No Panel Profile: _____ 1 1/2" 3" Other: _____

Artisan Feathered Brushstroke Ceruse Edge Profile: _____

Glaze Colour: _____ Miter Joint: Dowel Mortise & Tenon

Aging: Yes No Rub Through Antiquing Applied Moldings: No Yes AM: _____

Distressing Distressing/Antiquing **DRAWERFRONT OPTIONS:** Same as Door

Hinge Drilling: No 1 hole 3 holes Style: Slab 5 Pc Flat 3 Pc Raised

Distance from Edge: _____ Pilot Holes Rail Size: E500 E501 E502 E503

Distance from Top/Bottom: _____ Grain Direction: Vertical Horizontal

Finger Pull: Yes No

UPPER/WALL CABINET DOORS

Qty	Style	Width	x	Height	Hinge Location		
					Left	Right	None
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

LOWER/BASE CABINET DOORS

Qty	Style	Width	x	Height	Hinge Location		
					Left	Right	None
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			x		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Additional Pages to Follow: Yes No

RB Millwork Order Form

Page: _____ of _____

Company Name: _____

Contact Name: _____

PO#: _____

Solid Refacing Stock (S4S)

Qty	Width	x	Height
		x	
		x	
		x	
		x	
		x	
		x	

Extras

Glass Retainer Moulding:

Yes No

Brown White Clear

Touch-up Kit: Yes No

Top Bottom Right Left

MULLION FRAMES

Qty	Style	Width	x	Height	Hinge Location		Mullion Code
					Left	Right	
			x		<input type="checkbox"/>	<input type="checkbox"/>	
			x		<input type="checkbox"/>	<input type="checkbox"/>	
			x		<input type="checkbox"/>	<input type="checkbox"/>	
			x		<input type="checkbox"/>	<input type="checkbox"/>	
			x		<input type="checkbox"/>	<input type="checkbox"/>	

Sheet Goods: 2 Ply, 1/8", 5.2mm, 3/8", 5/8", 3/4" Veneer on Core

Qty	Width	x	Height	Qty	Width	x	Height
		x				x	
		x				x	
		x				x	
		x				x	
		x				x	
		x				x	
		x				x	

Fillers

Qty	Style	Width	x	Height
			x	
			x	
			x	
			x	
			x	
			x	

DRAWERFRONTS

Qty	Style	Width	x	Height
			x	
			x	
			x	
			x	
			x	
			x	
			x	
			x	
			x	

Valence

Qty	Code/Style	Edge	Width	x	Height
				x	
				x	

Support Corbel

Qty	Code/Style	Edge	Code or Thickness

Molding

Qty	Code	Lengths

Notes



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